



The foundation is prepared for the units prior to delivery.



Perimeter & center piers are built same as in onsite construction.



Units arrive onsite sealed against exposure and elements.



In preparation for setup, hinged roofs are raised.



Bracing is installed in accordance with setup procedure.



More than one box is often shipped on the same carrier.



Units are separated in the field prior to installation.



Crane rigging is installed on the units for movement to the foundation.



Rigging must be balanced before lifting the units.



Exterior shipping material is removed before unit is lifted with crane.



Rigging must be custom designed to each unit due to size differences.



Clearance for the crane is a must. All obstacles must be considered.



The unit is carefully lifted and moved into position.



It is then positioned over the foundation and lowered.



The rigging is then removed in preparation for the next lift.



The first floor is set and positioned on the foundation.



The roof is raised and second floor units are put in place on top of first units.



The process is then repeated.



Just as with building blocks...



The puzzle begins to come together.



Air units are installed after all units are in place.



Building materials are cleared for landscaping and paving to begin.



Parking areas are completed and ready for occupancy.



Final touches and inspections are made before occupancy of units.